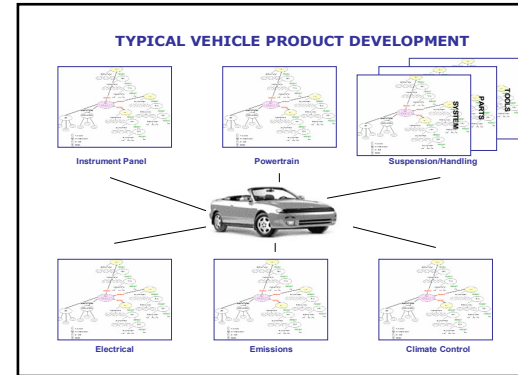


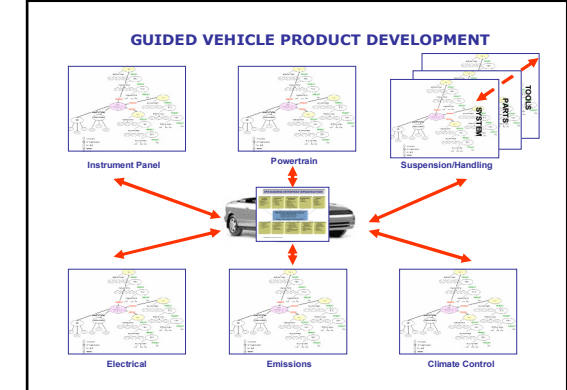
THE NEW GLOBAL BUSINESS OF CONTEXTUAL, COLLABORATIVE MANUFACTURING

Vertare has created a validated, management-process innovation that enables companies to rapidly adapt product development and manufacturing programs globally to help achieve self-sustaining market leadership.

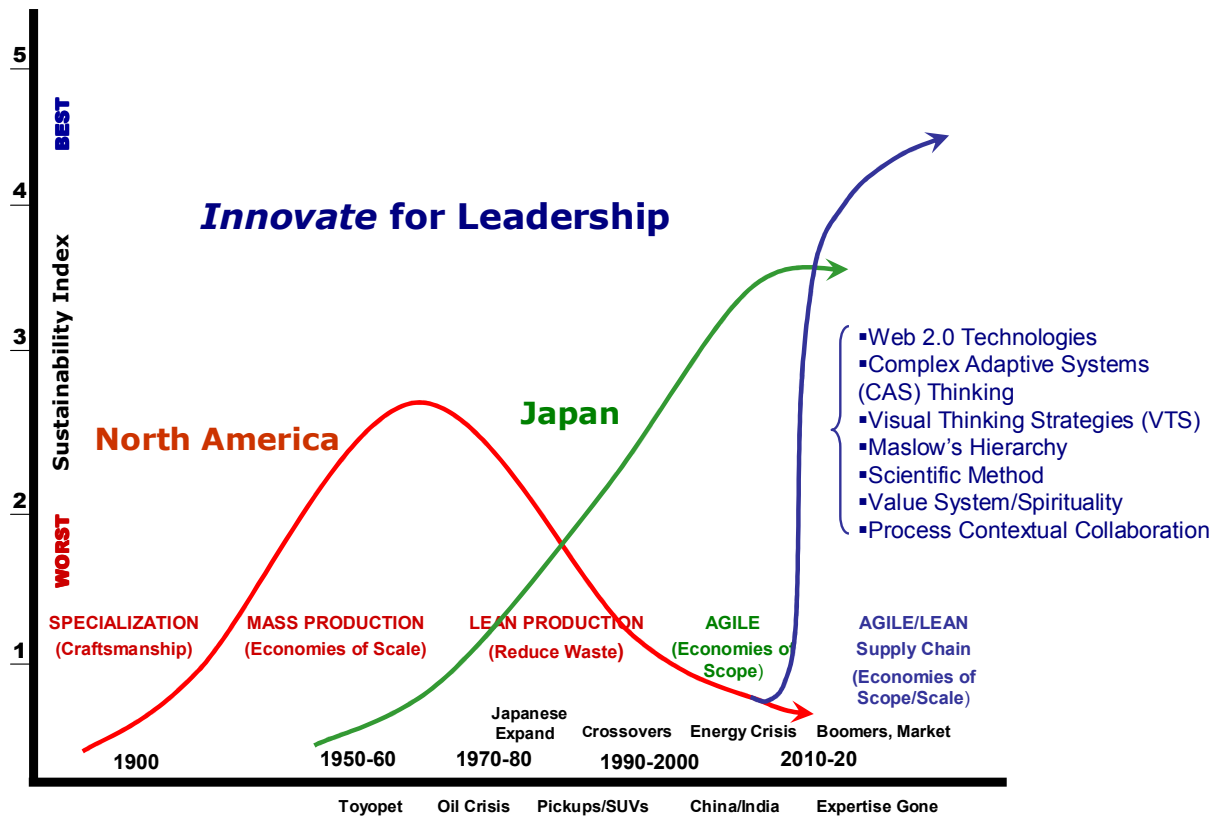
THE PRODUCT DEVELOPMENT PROCESS—BEFORE AND AFTER



Thousands of loosely coordinated sequential activities provide 20% value-add resulting in long lead times and quality, delivery, and marketing problems.



Thousands of coordinated activities involving design, tooling, and manufacturing processes provide 80% value-add through a virtual Keiretsu and Obeya room.



EPR BUSINESS ENTERPRISE INFRASTRUCTURE

